



Concorde Battery Corporation

2009 San Bernardino Road
West Covina, California, USA 91790

RG-CIS25

24 VOLT 26 Ah, VALVE REGULATED, LEAD-ACID, AIRCRAFT BATTERY

DECLARATION OF DESIGN PERFORMANCE

TO THE REQUIREMENTS OF

RTCA DO-293A and IEC 60952-1

Applications: Engine Starting and Emergency Power

NOTE: Applications may not be a complete list of all applications for this battery type.

The data/information contained herein has been reviewed and approved for general release on the basis that this document contains no export-controlled information

Characteristic	RTCA DO-293A IEC 60952-1	Requirement/Performance	Test Report / Reference
Description	<p>The RG-CIS25 is a 24 volt valve regulated lead-acid aircraft battery designed for engine starting and emergency power.</p> <p>The battery consists of four 12 volt monoblocks connected in a series parallel arrangement. Each monoblock is constructed of high impact polypropylene. The monoblocks are housed within an aluminum container and cover. The battery hold down and handle assembly are incorporated into the container. The RG-CIS25 is fixed with an IEC 60952-2 type R conforming receptacle.</p> <p>The electrolyte is a sulfuric acid and water solution and is absorbed within the battery plates and separators. There is no free electrolyte.</p>		
Format	IEC 60952-2	Concorde Drawing No. RG-CIS25	
Connector	IEC 60952-2	The battery is equipped with a IEC 60952-2 type R conforming receptacle.	
Mass		RG-CIS25 - 29.9 kg Max (69 lbs).	
Charging method	IEC 60952-1, 4.3	Constant potential at 28.25 V	
Any auxiliary requirement:		None	
Ventilation	DO-293A, 1.9 IEC 60952-2	Battery is equipped with vent holes	
Flammability	IEC 60952-2	Outer container is fire resistant.	
Spillability		Non spill	
Electrical Performance			
Rated Capacity (C1)	DO-293A, 2.2.2 IEC 60952-1, 5.1.1	26 Ah	
Capacity at -18°C	DO-293A, 2.2.3 IEC 60952-1, 5.1.2	15 Ah when discharged at the C ₁ rate.	
Capacity at -30°C	DO-293A, 2.2.4 IEC 60952-1, 5.1.3	10 Ah when discharged at the C ₁ rate.	
Capacity at +50°C	DO-293A, 2.2.5 IEC 60952-1, 5.1.4	26 Ah when discharged at the C ₁ rate.	
Power Rating +23°C	DO-293A, 2.2.6.1 IEC 60952-1, 5.2.1.1	I _{pp} = 1375 A, I _{pr} = 950 A	
Power Rating -18°C	DO-293A, 2.2.6.2 IEC 60952-1, 5.2.1.2	I _{pp} = 975 A, I _{pr} = 625 A	
Power Rating -30°C	DO-293A, 2.2.6.3 IEC 60952-1, 5.2.1.3	I _{pp} = 750 A, I _{pr} = 450 A	
Rapid Discharge Capacity at 23°C	DO-293A, 2.3.1 IEC 60952-1, 5.3.1	14.5 Ah when discharged at 10 times the C ₁ rate to 10 volts.	
Rapid Discharge Capacity at -30°C	DO-293A, 2.3.2 IEC 60952-1, 5.3.2	4 Ah when discharged at 10 times the C ₁ rate to 10 volts.	
Charge Retention	DO-293A, 2.4 IEC 60952-1, 5.4	+23°C - Rating value for design = 95 %	

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		+50°C - Rating value for design = 65 %	
Storage	DO-293A, 2.5 IEC 60952-1, 5.5	DO-293A - 1 year storage life test is in process.	
Charge Stability	DO-293A, 2.6 IEC 60952-1, 5.6, Class I	OK. Max battery temperature on charge = 52.6 °C. Charge current fell during the entire charge period. Capacity at end of test > C ₁	
Short-circuit Current	DO-293A, 2.7 IEC 60952-1, 5.7	Peak current = 3115 A Last recorded current = 1170 A at 4.0 s	
Charge Acceptance	DO-293A, 2.8 IEC 60952-1, 5.8	+23°C = 101% -18°C (battery with heaters only) N/A -40°C (battery with heaters only) N/A	
Insulation Resistance	DO-293A, 2.9.1 IEC 60952-1, 5.9.1	The RG-CIS25 successfully met the test requirements.	
Dielectric Strength	DO-293A, 2.9.2 IEC 60952-1, 5.9.2	The RG-CIS25 successfully met the test requirements.	
Duty Cycle Performance	DO-293A, 2.10 IEC 60952-1, 5.10	OK. 100 cycles of engine start sequence. Capacity > C ₁ after 4 hour CP charge.	
Water Consumption Test	DO-293A, 2.11 IEC 60952-1, 5.11	N/A	
Overcharge Endurance	DO-293A, no requirement IEC 60952-1, 5.12	Not tested	
Cyclic Endurance	DO-293A, 2.12 IEC 60952-1, 5.13	100 cycles successfully completed.	
Deep Discharge	DO-293A, 2.13 IEC 60952-1, 5.14	After sitting in a discharged condition for 4 weeks: Battery recovered 100 % of its initial capacity.	
Induced Destructive Overcharge	DO-293A, 2.14 IEC 60952-1, 5.15	All test requirements were successfully met.	
Electrical Emissions	DO-293A, 2.15 IEC 60952-1, 5.16	N/A, Battery contains no active electronics.	
Environmental Performance			
Vibration	DO-293A, 3.1 IEC 60952-1, 6.1	Qualified per DO-293A to DO-160G, random vibration test per Curve C, section 8, 1 hour per axis.	
Acceleration	DO-293A, no requirement IEC 60952-1, 6.2	Not tested	
Operational Shock	DO-293A, 3.3.1 IEC 60952-1, 6.3, Class I	Qualified per DO-293A to DO-160G, Category B. Each shock pulse had an amplitude of 6g's for 11ms.	
Crash Safety Shock	DO-293A, 3.3.2 IEC 60952-1, 6.4	Qualified per DO-293A to DO-160G, Category B, impulse and sustain. Impulse shock pulses were of the saw tooth configuration. The battery was tested per DO-160G Table 7-1, Aircraft type 5, Test type R, 20g's in each orientation.	

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Explosion Containment	DO-293A, 3.4 IEC 60952-1, 6.5	Qualified per DO-293A to DO-160G. All test requirements were met.	
Altitude	DO-293A, 3.5 IEC 60952-1, 6.6	Qualified to 20621m (67654 ft) per DO-293A.	
Rapid Decompression	DO-293A, 3.5.2 IEC 60952 no reqmt	Qualified from 2300m (8000 ft) to 20621m (67654 ft) per DO-293A.	
Temperature Shock	DO-293A, 3.6 IEC 60952-1, 6.7	Qualified per DO-293A. Temperature cycles from +85°C to -55°C.	
Fungus Resistance	DO-293A, 3.7 IEC 60952-1, 6.8	Component test. All components have been tested and qualified per DO-160G, Category F.	
Humidity	DO-293A, 3.8 IEC 60952-1, 6.9	Qualified per DO-293A to DO-160G, Category B.	
Fluid Contamination	DO-293A, 3.9 IEC 60952-1, 6.10	<p>Component test. Test was performed on representative material samples. All samples successfully met the test requirements.</p> <p>Fluids tested:</p> <p>Fuels.</p> <ul style="list-style-type: none"> Aviation Jet A fuel Aviation piston engine fuel (100LL AVGAS) <p>Hydraulic fluids</p> <ul style="list-style-type: none"> Mineral based (MIL-H-5606) Non-mineral based synthetic (MIL-PRF-83282 and MIL-PRF-87257) <p>Lubricating oils</p> <ul style="list-style-type: none"> Mineral based (MIL-L-6081) Ester based synthetic (MIL-L-23699) Internal combustion engine SAE 15W40 <p>Solvents and cleaning fluids</p> <ul style="list-style-type: none"> Isopropyl alcohol (TT-I-735) Denatured alcohol <p>De-icing fluid</p> <ul style="list-style-type: none"> Ethylene Glycol Propylene Glycol AMS 1424 (SAE AEA Type I) AMS 1428 (SAE AEA Type VI) <p>Insecticides - none</p> <p>Sullage - none</p> <p>Disinfectants (heavy duty phenolics) - none</p> <p>Coolant dielectric fluid - none</p> <p>Fire extinguishants - none</p>	
Salt Spray	DO-293A, 3.10 IEC 60952-1, 6.11	Qualified per DO-293A to DO-160G, Category S.	

Characteristic	RTCA DO-293A IEC 60952-1	Requirement/Performance	Test Report / Reference
Physical Integrity at High Temperature	DO-293A, 3.11 IEC 60952-1, 6.12	Qualified per DO-293A.	
Flammability	DO-293A, no requirement IEC 60952-1, 6.13	Not tested. See Section 1	
Electrolyte Resistance	DO-293A, 3.12 IEC 60952-1, 6.14	Component test. All components met the specification requirements.	
Thermal Sensors	DO-293A, 3.13 IEC 60952-1, 6.15	N/A	
Component Qualification tests	DO-293A, 3.14 IEC 60952-1, 6.16	Component test. All components successfully met the performance requirements of the test.	
Battery Airtightness	DO-293A, no requirement IEC 60952-1, 6.17	N/A	
Cell Baffle	DO-293A, no requirement IEC 60952-1, 6.18	N/A, Applies only to nickel-cadmium batteries only.	
Strength of Receptacle	DO-293A, 3.15 IEC 60952-1, 6.19	OK	
Handle Strength	DO-293A, 3.16 IEC 60952-1, 6.20	OK	

N/A = Not Applicable

Authentication:

Manufacturer. Concorde Battery Corporation

Signed:
Name of signatory: John B. Timmons, PE
Title or Function: Vice President Engineering