



INSTRUCTIONS FOR CONTINUED AIRWORTHINESS
MAINTENANCE MANUAL SUPPLEMENT
CONCORDE TS-C1 SERIES TEMPERATURE SENSOR

This Document must Be Used in Conjunction with the Basic Maintenance Manual for the Aircraft When the Concorde Lead-acid Battery and Temperature Sensor Are Installed.
 This Maintenance Manual Supplement Modifies / Augments Portions of the Basic Maintenance Manual.

The data/information contained herein has been reviewed and approved for general release on the basis that this document contains no export-controlled information.

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RECORD OF REVISIONS

| Revision | Description | Date | Approved |
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| A | Delete periodic inspection requirement, Add inspection when malfunctioning. | 6/13/03 | JBT |
| B | Revised Document Title on cover sheet. | 8/17/04 | JBT |
| C | Added TS-C1A3 and TS-C1B to Scope and Purpose. Removed "C" series from Application. | 11/18/13 | JBT |
| D | Added sensor installation instructions and removed reference to Drawing 5-0117. Revised 7.b(iii) to include removal of temp sensor from battery before placing in temperature chamber. Revised 7.b(vii) to reference para 6 instead of para 7. | 11/27/13 | JBT |

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1. Scope: This Maintenance Manual Supplement provides the additional data required to insure satisfactory operation, maintenance, and repair of the Concorde TS-C1, TS-C1A, TS-C1A3 and TS-C1B Temperature Sensors.
2. Purpose: This manual sets forth the instructions for determining continued airworthiness of a Concorde TS-C1, TS-C1A, TS-C1A3 and TS-C1B Temperature Sensors.
3. Application: Used in engine starting and non-engine starting applications in conjunction with Concorde "L" series batteries.
4. Precautions:
 - a. **CAUTION:** Aircraft batteries are certified to have certain minimum capacity for emergency operations in the event of a electrical generator system failure. Never dispatch an aircraft that has a discharged or 'dead' battery.
 - b. **WARNING: ELECTRIC SHOCK HAZARD.** Do not touch uninsulated portion of the connector or the battery terminals. A possibility of serious electrical shock exists.
 - c. **WARNING: ELECTRIC SHOCK HAZARD.** Do not lay tools or other metal objects on the battery as arcing or explosion could occur. Remove conductive jewelry before working around battery, charger, or test equipment.
 - d. **WARNING:** Batteries on charge or discharge produce hydrogen gas, which can explode if ignited. Do not smoke, use an open flame, or cause sparking near a battery. Charge, service or test a battery only in a well ventilated area. The use of exhaust fans may reduce the risk of explosion.
 - e. **WARNING:** Batteries contain sulfuric acid which will cause burns. **DO NOT TOUCH EYES AFTER TOUCHING BATTERY.** Do not get acid in your eyes, or on your skin, or clothing. In the event of acid in the eyes, flush thoroughly with clean cool water for several minutes. Get professional medical attention. Refer to battery MSDS for additional information.
 - f. **WARNING:** Wear proper eye, face and hand protection at all times when working with batteries. Know the location and use of emergency eyewash and shower nearest the battery charging area.
 - g. **CAUTION:** To prevent damage to the connector, arc burns on the hands, or explosion, batteries should never be connected or disconnected with the charger or analyzer operating. Batteries must be connected or disconnected only when the ammeter reads Zero. Push the "OFF" switch to shut down the charger or analyzer.
 - h. **CAUTION:** Batteries contain hazardous materials. Know the location and proper use of emergency response materials. Refer to battery Material Safety Data Sheet (MSDS) for additional information.
5. Airworthiness Limitations: This temperature sensor is not required on lead-acid batteries. Therefore, this equipment need not be operational for the aircraft and battery installation to be airworthy. No airworthiness limitations are associated with

this equipment. This sensor is not required for Minimum Equipment List (MEL).

NOTE: The purpose of the temperature sensor is to make a lead-acid battery fully compatible with aircraft systems required for the temperature monitoring of Nickel-Cadmium batteries in accordance with FAR Parts 23, 25, 27, and 29 para 1353.

6. Installation: **NOTE:** The following instructions are generic. See airframe manufacturer's maintenance manuals or STC for instructions specific to a particular aircraft or battery model.

a. Installation procedure:

i. Temperature Sensor

(1) Remove cover plate from battery.

(2) Secure sensor to battery with four (4) drilled head screws (provided with the battery). Torque screws to 6 in-lbs (0.7 N-m) and safety wire per AC43.13-1. Use 0.0200"(0.51mm) diameter safety wire (lockwire).

ii. Install battery in accordance with the instructions for the battery installation.

iii. Connect temperature sensor to the aircraft temperature monitoring system using the connector in the aircraft.

iv. Annotate log book with sensor serial number and date of installation.

7. Inspection Requirements and Overhaul Schedule:

a. Inspection Requirements:

i. Scheduled inspections: None

ii. Non-scheduled inspections: A check of the sensor is required if it appears to be malfunctioning.

b. Inspection Procedure:

i. Equipment required:

(1) Temperature chamber or bath

(2) Ohmmeter

(3) Thermometer

ii. Set the temperature chamber to 65 ± 5 degrees C.

iii. Remove the sensor from the battery and place sensor in the temperature chamber and allow sufficient time to stabilize.

iv. Set the ohmmeter to the most sensitive scale.

v. Read the resistance across pins A-B and across pins C-D.

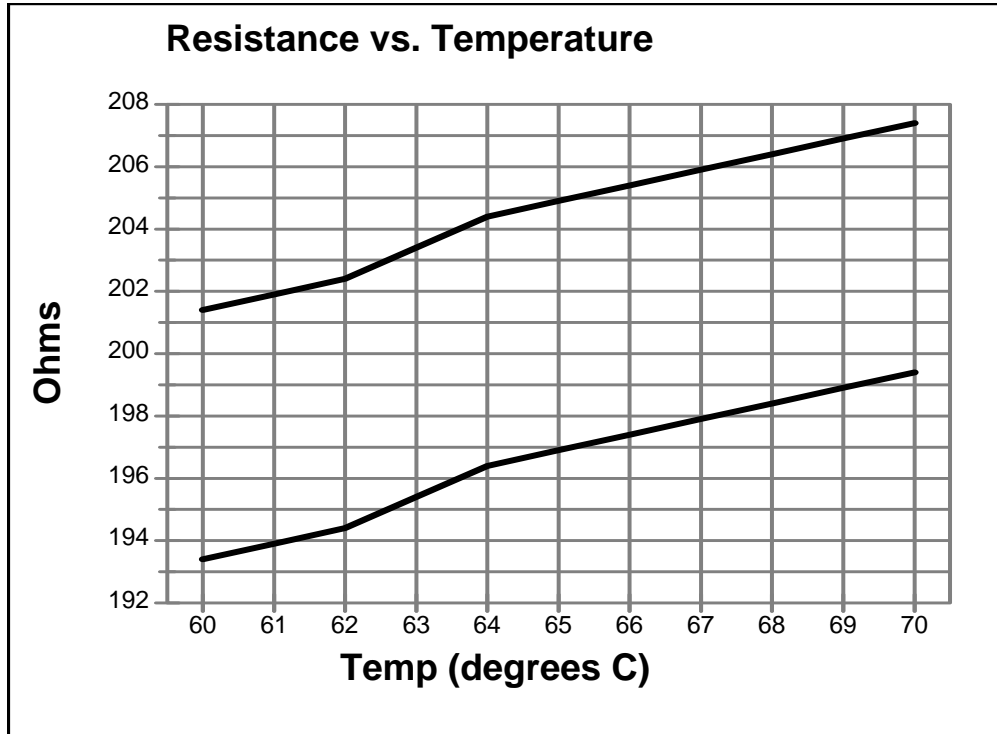


Figure 1

- vi. If the resistance falls within the curve of Figure 1, return to service. If not, replace sensor.
- vii. Reinstall per para 6 above.

c. Component Overhaul Schedule:

No component overhaul required for this type design change.

8. Troubleshooting:

| Symptom | Probable Cause | Corrective Action |
|--|----------------|-------------------|
| No temperature reading (Infinite resistance across pins A-B or C-D) | Sensor failure | Replace sensor |
| Sensor out of range | | Replace sensor |

9. Replacement / Repair:

- a. The temperature sensor is non-repairable.
- b. Replacement may be made by removing and installing a new temperature sensor in accordance with the instructions of this supplement.

10. Facilities: The temperature sensor may be installed and serviced by a certified aircraft maintenance technician.
11. Storage Limitations: None.
12. Disposal: Temperature sensor contain no hazardous materials and may be disposed of in the regular trash.

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